

# TB Spain Injection, S.L. (TBSI)

Turnover <sup>1</sup>



Employees <sup>2</sup>



Sales information

Main value chain Tier 2

<sup>1</sup> Between 1,500,000 and € 5,999,999 - <sup>2</sup> Between 21 and 100 employees

## Company description

TB Spain Injection, S.L. (TBSI) forms part of the French TBI Group. They are specialists in plastic injection moulding. TBSI has an ISO/TS 16949:2009 certified quality management system.

### Products and services

Module or function

- Electrical wiring
- Engine compartment
- Front End
- Seats

TBSI works with the following raw materials: polyamides, polyamides with glass fibres (up to 60%), polyethylene, polypropylene, polycarbonates, ABS, structural and acoustic heat expandable materials and polyoxymethylene (POM). These are moulded to produce:

- Bi-material parts whose main functions are: energy absorbers, sound proofing, insulation.
- Single material parts such as plastic inserts for headrests, armrests (front and rear) and light diffusers.

One the group's innovative highlights is their experience in electrical connectors for headlights.

### Processes and technologies

- Assembly
- Joining processes
- Plastic shaping

- Single material plastic injection moulding line
- Bi-material plastic injection moulding line (with presses from 200 – 550 t) and 6-axis robot. They can perform a range of bi-material injection moulding processes: overmoulding with cooling of the plastic outside the mould; transfer moulding and rotary table Injection of plastic -metal
- Inset overmoulding
- Ultrasound welding process
- Assembly of plastic and metal components
- EDI system

## Main customers

Within the automotive industry major clients include: Faurecia, L&L Products, Visteon and Cablerías Auto. Products manufactured by TBSI can be found in vehicles produced by Stellantis, Volkswagen and Renault-Nissan.



### Contact

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