

Grupo Empresarial Copo, S.A.



Turnover ¹



Employees ²



Sales information

Main value chain Tier 2
Auxiliary value chain

¹ From € 18,000,000 - ² More than 250 employees

Company description

Grupo Empresarial Copo starts its activity in 1969. It has international presence, with production plants in Spain, Portugal, Cuba, Brazil, Czech Republic and Mexico. It offers a great variety of solutions for the interior of the vehicle in the areas of: seats and accessories; carpets and trims; soundproofing; acoustic and thermal absorption, EPP parts; fabrics; moulds and tools; and slabstock foams. It also has an own technological centre in Vigo (CETEC), which ensures the R&D and innovation in the different components manufactured as well as in processes, making innovation the key pillar to guarantee the quality, sustainability and differentiation of its products.

Products and services

Module or function	– Copo Ibérica: polyurethane foam fillings for cushions and backrests by cold / hot foam moulding and INALCO technologies; Headrests and armrests;
Boot	– Copo Galicia: EPP, EPS and PUR parts for soundproofing and impact absorption functions, anti-submarine seating parts and boot storage compartments; covers manufacturing.
Door module	– Componentes de Vehículos de Galicia: interior carpets; trunk trims and mats.
Driving position	– Other plants: slabstock foams with different applications; fabrics (roof, seats, door panels).
Engine compartment	
Floor coating	
Raw materials	
Roof	
Seats	
Auxiliary services	– CETEC: technological surveillance of products, raw materials, processes and new markets; Chemical formulation and prototypes for the different products; Manufacture and maintenance of moulds for cold / hot foam moulding and INALCO technologies; Machinery for fatigue testing, control and / or poka-yokes.
Die-stamping and tools	– Copo Galicia: EPP packaging
Engineering	
Logistics and transport	
Machinery and small integrated lines	
Maintenance and services	
Process outsourcing	
Technological centres	

Processes and technologies

Assembly	Carrousels for cold (HR) and hot (HO) technologies; INALCO carrousels for small and large parts; machining lines for the production of tools and prototypes; prototype plant for foam moulding; thermoforming of carpets and felts; vacuum thermo-napping of thermoplastics; robotic waterjet cutting; ultrasound, thermal and high frequency welding; die cutting; CAD-Catia design; improvements to the manufacturing process of seat foam filling, through innovations in chemical formulations; study and development of new production processes based on the strategies of OEMs (weight, cost, comfort). Dobby and Jackard looms, warp & circular knitting and weaving technologies. Flame/hot-melt lamination and slabstock foams.
Joining processes	
Other technologies	
Plastic shaping	
Textile shaping	

Main customers

VW, Opel, Stellantis, Renault, Mercedes, Audi, Nissan, Seat, Skoda, Faurecia, Lear, Magna, Mecaplast, Megatech, Adient, Denso, etc.

Contact

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